Water Softener Series

AOE/AOEC/AOP/AOPC Specifications

MODEL		AOE-844 AOP-844	AOE-948 AOP-948	AOE-1044 AOP-1044	AOE-1054 AOP-1054	AOE-1252 AOP-1252	AOE-1354 AOP-1354	Cabinet Models AOEC-835 AOPC-835	Cabinet Models AOEC-1035 AOPC-1035
Rated Softener Capacity:* (Grains/Lbs. Salt)	Minimum	13,700 @ 3.4	18,200 @ 4.5	18,200 @ 4.5	27,600 @ 7.0	36,400 @ 9.0	45,800 @ 11.5	5,100 @ 2.3	18,200 @ 4.5
	Medium	16,800 @ 6.0	23,500 @ 9.0	23,500 @ 9.0	36,700 @ 15.0	47,000 @ 18.0	53,900 @ 18.0	7,300 @ 6.0	23,500 @ 9.0
	Maximum	18,800 @ 8.0	28,000 @ 15.0	28,000 @ 15.0	42,000 @ 22.5	56,100 @ 30.0	69,800 @ 37.0	7,800 @ 7.5	28,000 @ 15.0
Amount of High Capacity Cat-ion Resin (Cu. Ft.)		.75	1.0	1.0	1.5	2.0	2.5	.50	1.0
Efficiency at 1 lb Salt Setting (Grains/Lbs Salt)		4,040/1	4,040/1	4,040/1	4,040/1	4,040/1	4,040/1	N/A	4,040/1
Max. Service Flow Rate (GPM)		11.7	13.1	16.0	13.3	16.4	17.1	9.6	16.0
Max. Pressure Loss at Max. Service (PSI)		15.0	15.0	15.0	15.0	15.0	15.0	9.0	15.0
Min. to Max. Working Pressure (PSI)		30-100	30-100	30-100	30-100	30-100	30-100	30-100	30-100
Min. to Max. Operating Temperature (ºF)		33-100	33-100	33-100	33-100	33-100	33-100	33-100	33-100
Max. Flow to Drain During Regeneration (GPM)		1.3	1.7	2.2	2.2	3.2	3.2	1.3	2.2
Electrical Requirements (volts-hertz)		110-50/60	110-50/60	110-50/60	110-50/60	110-50/60	110-50/60	110-50/60	110-50/60
Pipe Size		1"	1"	1"	1"	1"	1"	1"	1"
Total Dimensions:	Media Tank and Valve	8"W x 52"H	9"W x 56"H	10"W x 52"H	10"W x 62"H	12"W x 60"H	13"W x 62"H	14"W x 44.5"H x 20.5"D	14"W x 44.5"H x 20.5"D
	Brine Tank	18"W x 33"H	18"W x 33"H	18"W x 33"H	18"W x 33"H	18"W x 40"H	18"W x 40"H		

*All above water softeners are set at "minimum salting" from the factory.

Cabinet dimensions represent the High-Profile cabinet option. Low-Profile cabinets are about one inch shorter in height than the High-Profile cabinet lid.

Resin/Carbon Softener Specifications

MODEL		AOERC-1054 AOPRC-1054	AOERC-1354 AOPRC-1354
Rated Softener Capacity: (Grains/Lbs. Salt)	Minimum	18,200 @ 4.5	29,200 @ 6.75
	Medium	23,500 @ 9.0	36,700 @ 15.0
	Maximum	28,000 @ 15.0	42,000 @ 22.5
Amount of High Capacity Cat-ion Resin Media (Cu. Ft.)		1.0	1.5
Efficiency per/Lb at minimum salt setting (Grains/Lbs Salt)		4,330/1	4,330/1
Max. Service Flow Rate (GPM)		13.7	16.9
Max. Pressure Loss at Max. Service (PSI)		15	15
Min. to Max. Working Pressure (PSI)		30-100	30-100
Min. to Max. Operating Temperature (ºF)		33-100	33-100
Max. Flow to Drain During Regeneration (GPM)		5.3	7.5
Electrical Requirements (volts-hertz)		110-50/60	110-50/60
Pipe Size		1"	1"
Total Dimensions:	Media Tank and Valve	10"W x 62"H	13"W x 62"H
	Brine Tank	18"W x 33"H	18"W x 40"H

[1] Iron removal may vary depending on form of iron, pH and other local conditions. On waters that are pre- chlorinated, or where other pre-oxidation occurs, an iron precipitate can form that is too small to be filtered.

[2] Unit not tested for capacity at these peak flow rates. Water quality may vary.

Cycle Times (in minutes)

MODEL	AOE-844 AOP-844	AOE-948 AOP-948	AOE-1044 AOP-1044	AOE-1054 AOP-1054	AOE-1252 AOP-1252	AOE-1354 AOP-1354	AOEC-835 AOPC-835	AOEC-1035 AOPC-1035	AOERC-1054 AOPRC-1054	AOERC-1354 AOPRC-1354
Brine Refill	2	3	3	4.5	6	7.5	1.5	3	2.8	4.5
Regenerant (lbs)	3.4	4.5	4.5	7.0	9.0	11.5	2.3	4.5	4.5	7
Service	240	240	240	240	240	240	240	240	240	240
The above sequence takes place prior to regeneration; therefore, minutes are not included in totals.										
Backwash	6	8	8	8	10	10	6	8	8	8
Brine and Rinse	40	60	60	90	90	90	40	60	90	90
Rinse	4	4	4	4	4	4	4	4	4	4
Total	**50**	**72**	**72**	**102**	**104**	**104**	**50**	**72**	**102**	**104**

Manufacturer recommends the use of coarse solar salt in these water softeners.

AOE and AOP -844, -948, -1044, -1054, -1252, -1354, AOEC and AOPC -835, -1035, and AOERC and AOPRC -1054 and -1354 softeners are certified by WQA against NSF/ANSI Standard 44 for the reduction of hardness as verified and substantiated by test data.

Only the efficiency-rated water softener models have a rated capacity of not less than 3,350 grains of total hardness exchange per pound of salt (based on NaCl) and shall not deliver more salt or be operated at a sustained maximum service flow rate greater than its listed rating. Efficiency is measured by a laboratory test described in NSF/ANSI 44. The test represents the maximum possible efficiency the system can achieve after the system has been installed. The operational efficiency is typically less than the efficiency due to individual application factors including water hardness, water usage, and other contaminants that reduce the softener's capacity.

These water softeners are not intended to be used for treating water that is microbiologically unsafe or of unknown quality without adequate disinfection before or after the system.